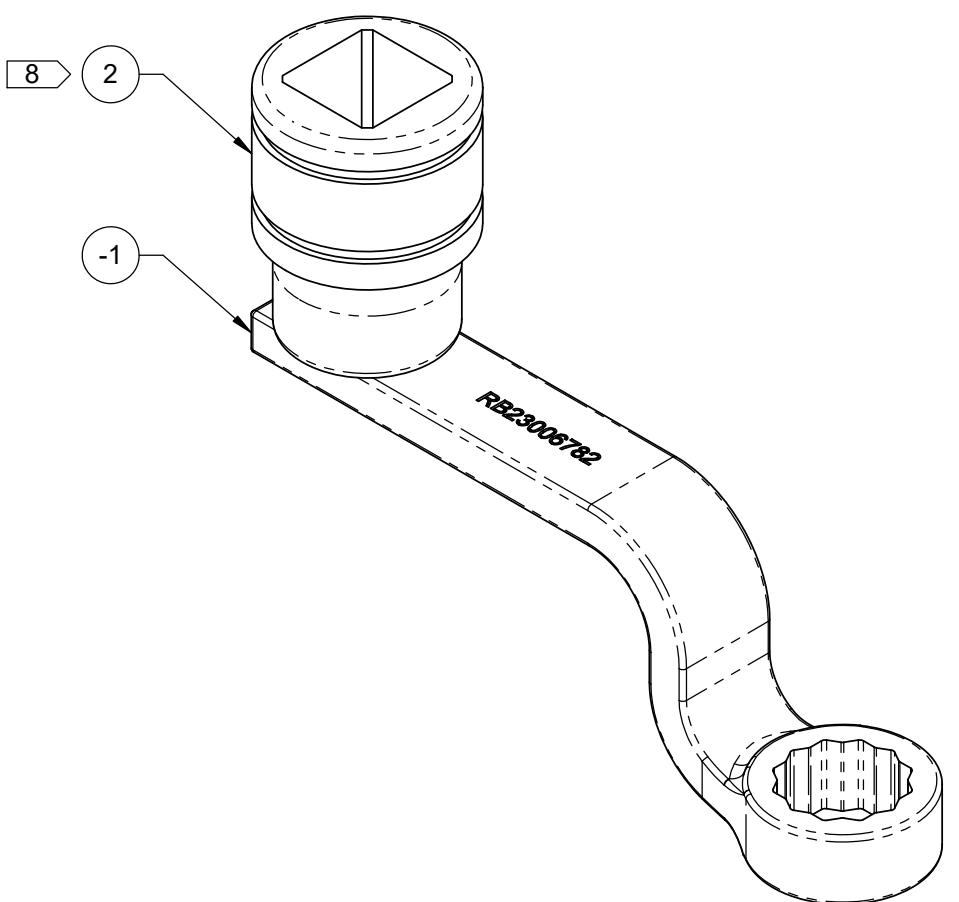


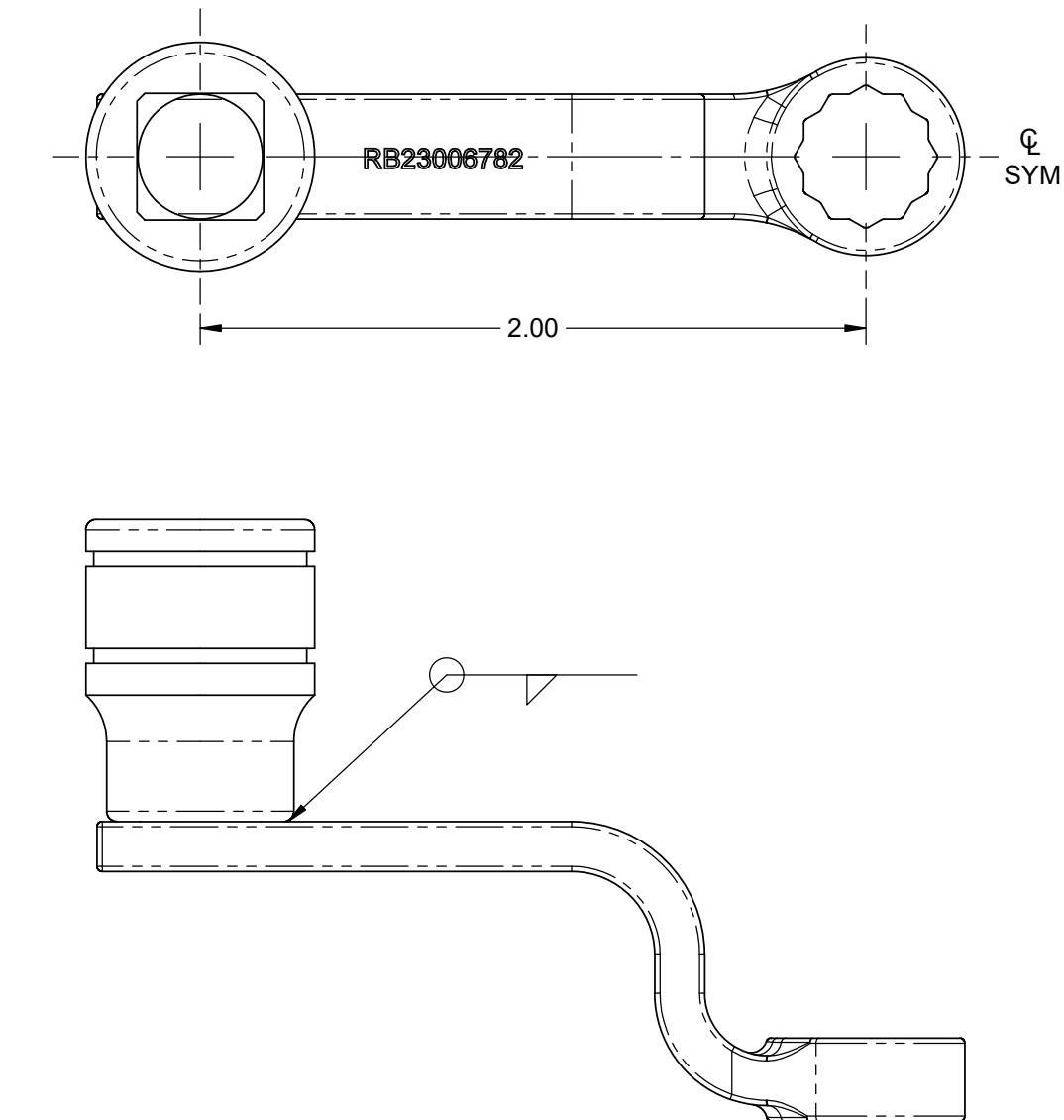
ITEM #	QTY	PART #	PART TITLE
-1	1	RB23006782-1	MODIFIED WRENCH
2	1	ACKLANDS# PRT7212PF OR EQUIV.	6 POINT SHALLOW SOCKET 3/8" DRIVE. 3/8" SIZE X 1-3/32" HT.

B



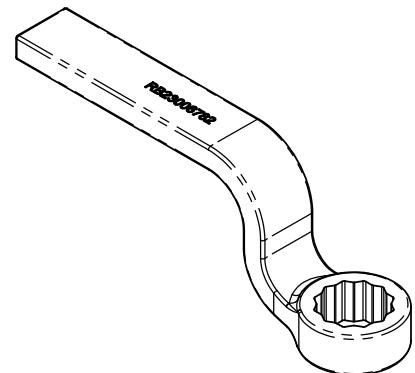
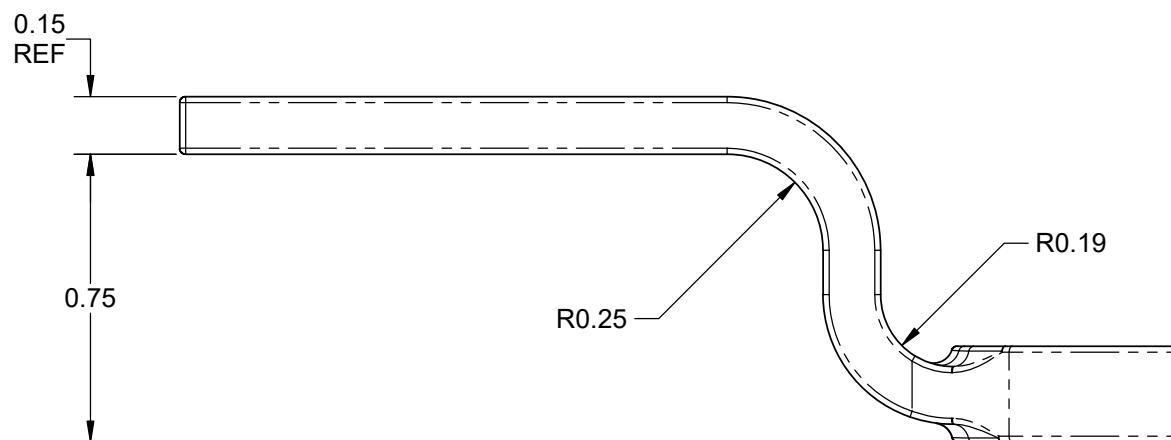
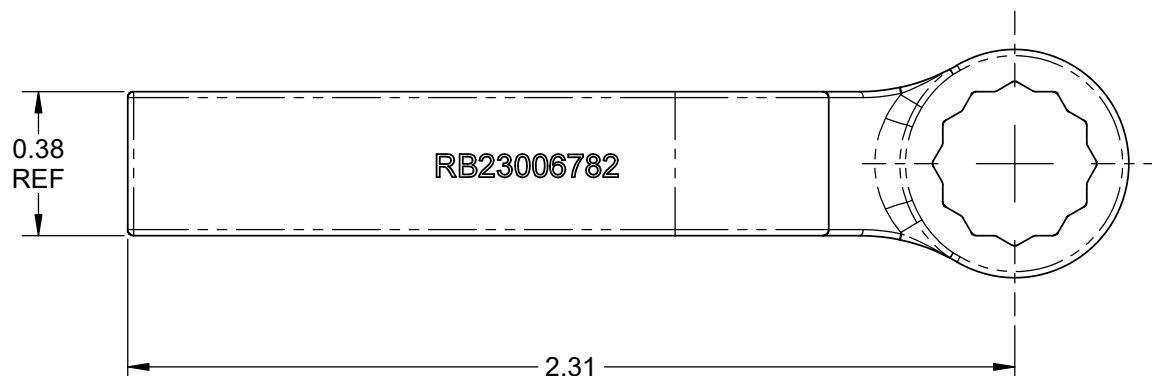
### RB23006782 TURBINE ATTACH LOWER NUT TORQUE ADAPTER

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NOTES:  
 1) MATERIAL: N/A  
 2) HEAT TREAT: N/A  
 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS  
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
 $X.XX = +/- 0.01" / +/- 0.5°$   
 $X.XXX = +/- 0.005" / +/- 0.1°$   
 $X.XXXX = +/- 0.0005" / +/- 0.05°$   
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
 5) UNITS: INCHES UNLESS OTHERWISE NOTED  
 6) IDENTIFICATION: N/A  
 7) ASSEMBLE AS SHOWN  
 8) BEAD BLAST ITEM 2 PRIOR TO WELDING  
 9) REMOVE ALL WELD SPATTERS  
 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

B	REVISED BOM: ACKLANDS# PRT7212PF WAS SNAP-ON# FS121; REVISED MATERIAL NOTE FOR RB23006782-1: ACKLANDS# WSW1EYH1 WAS SNAP-ON# OEX120B	21-65	RF
A	NEW ISSUE	19-901	KPT
REV.	DESCRIPTION		
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	REV. B	
CHECKED	SAD	TOOL PART #	RB23006782
MFG. APPR.	FK	REV. B	SHEET 1 OF 2
APPROVED	<i>M Lee</i>	TITLE	TORQUE TURBINE ATTACH LOWER NUT ADAPTER
DATE	7/26/2021	SCALE	NTS
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### RB23006782-1 MODIFIED WRENCH

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#### NOTES:

- 1) MATERIAL: ACKLANDS ITEM# WSW1EYH1 OR EQUIV. COMBINATION WRENCH, BLACK OXIDE, SAE, 3/8' SIZE (12 POINT 3/8" DRIVE X 6" LG.) 
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) BEAD BLAST PRIOR TO BENDING
- 9) CHECK FOR 12 POINT END DISTORTION WITH 3/8" HEX KEY OR BAR. IF DISTORTED, HEAT 12 POINT END AND GENTLY WORK HEX KEY OR BAR THROUGH. LET COOL WITH HEX KEY OR BAR IN PLACE

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SAD	TOOL PART #	
MFG. APPR.	FK	REV. B	
APPROVED		RB23006782	
DATE 7/26/2021		SHEET 2 OF 2	
TITLE TORQUE TURBINE ATTACH LOWER NUT ADAPTER		SCALE	
NTS			
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